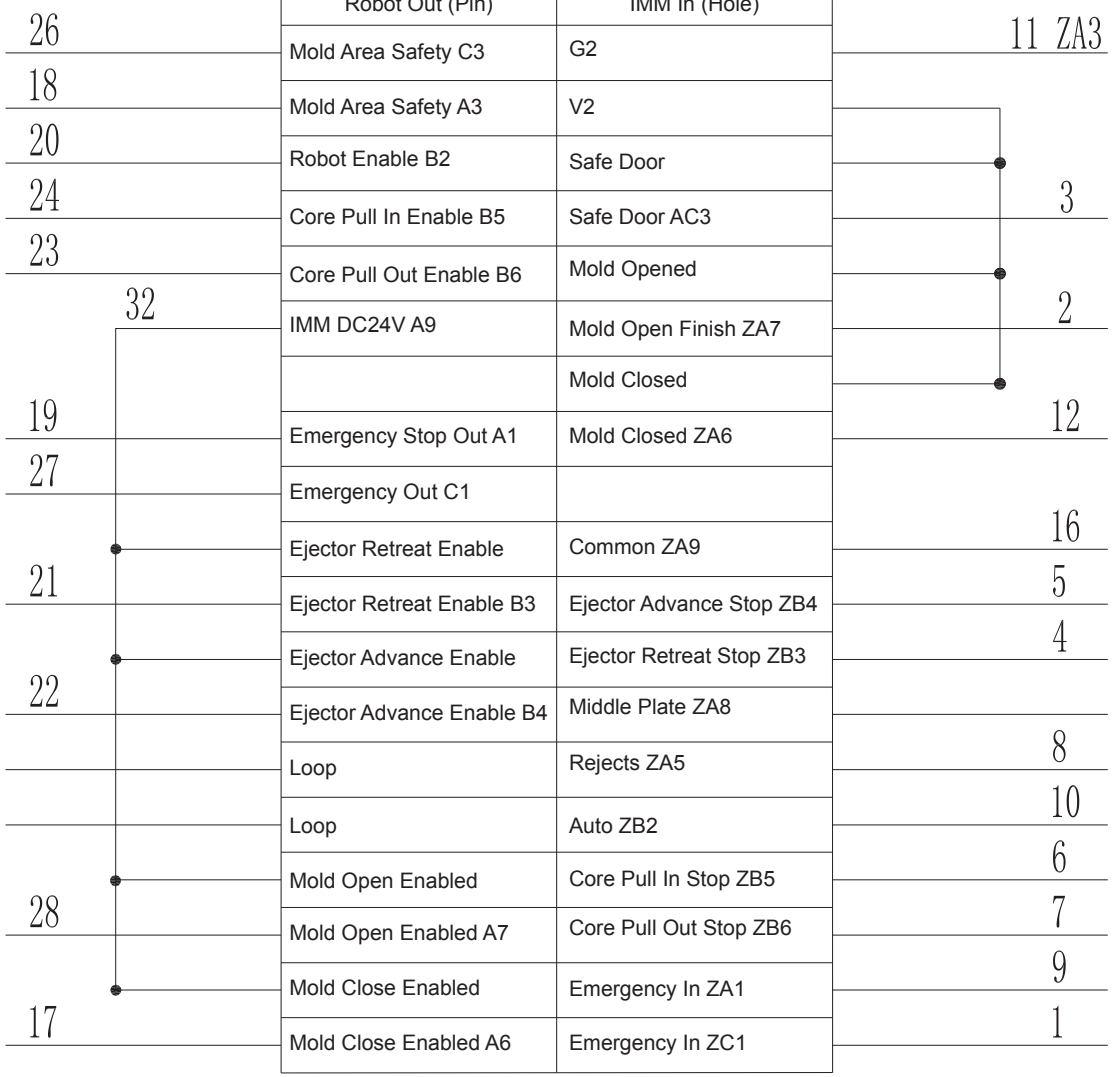
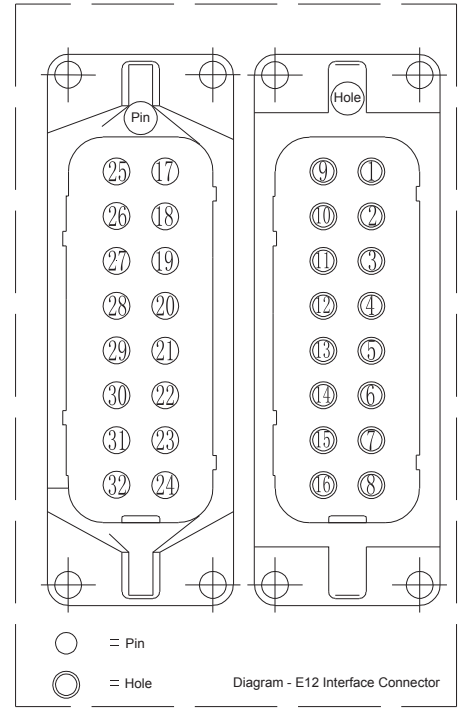
Interface - EU12

Robot Out (Pin)	IMM In (Hole)
Mold Area Safety C3	G2
Mold Area Safety A3	V2
Robot Enable B2	Safe Door
Core Pull In Enable B5	Safe Door AC3
Core Pull Out Enable B6	Mold Opened
IMM DC24V A9	Mold Open Finish ZA7
	Mold Closed
Emergency Stop Out A1	Mold Closed ZA6
Emergency Out C1	
Ejector Retreat Enable	Common ZA9
Ejector Retreat Enable B3	Ejector Advance Stop ZB4
Ejector Advance Enable	Ejector Retreat Stop ZB3
Ejector Advance Enable B4	Middle Plate ZA8
Loop	Rejects ZA5
Loop	Auto ZB2
Mold Open Enabled	Core Pull In Stop ZB5
Mold Open Enabled A7	Core Pull Out Stop ZB6
Mold Close Enabled	Emergency In ZA1
Mold Close Enabled A6	Emergency In ZC1





Name	Drawing No.	Review	Date	Pages
Wiring - EU12 Interface	Power-SW6-0012	郑猛		12