

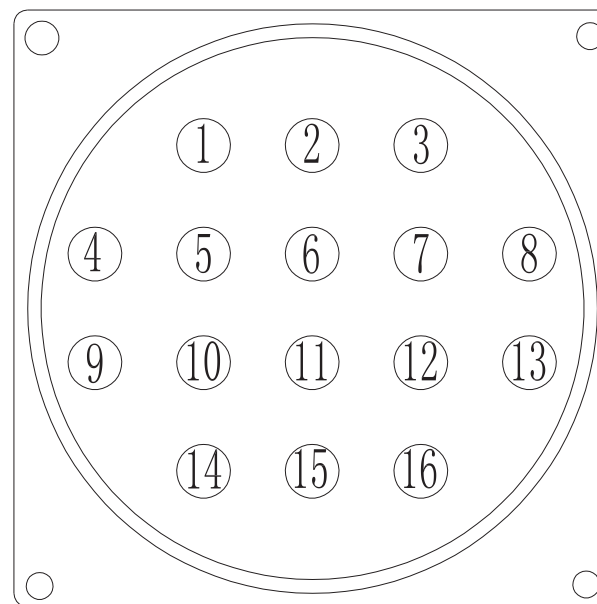
Interface - Asia	
Robot - Out	IMM - In
Mold Area Safety C3	G2
Mold Area Safety A3	V2
Robot Enable B2	Safe Door
Core Pull In Enable B5	Safe Door
Core Pull Out Enable B6	Mold Opened
IMM DC24V A9	Mold Opened
	Mold Closed
Emergency Stop Out	Mold Closed
Emergency Stop Out	
Ejector Enabled	Common ZA9
Ejector Enabled	Jacking Stop ZB4
Jacking Enabled	Ejector Stop ZB3
Jacking Enabled	Middle Plate ZA8
Loop	Rejected ZA5
Loop	Auto ZB2
Mold Open Enabled	Core Pull In Stop ZB5
Mold Open Enabled	Core Pull Out Stop ZB6
Mold Close Enabled	Emergency In ZA1
Mold Close Enabled	Emergency In ZC1

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Remarks: For Asia Interface, Emergency InEmergency Out Signal Must Be Short Circuited, and Common ZA9 Short Circuited with Auto ZB2

Name	Drawing No.	Review	Date	Pages
Wiring - Asian Interface	Power-SW6-0011	郑猛		11