

Input	Input Signal	Output	Output Signal
X10	Horizontal 1 Limit Switch	Y10	Horizontal 1 Valve
X11	Vertical 1 Limit Switch	Y11	Vertical 1 Valve
X12	Gripper 1 Confirm Switch	Y12	Gripper 1 Valve
X13	Gripper 2 Confirm Switch	Y13	Gripper 2 Valve
X14	Sucker 2 Confirm Limit Switch	Y14	Sucker 2 Valve
X15	Sucker 1 Confirm Limit Switch	Y15	Sucker 1 Valve
X16	Sucker 3 Confirm Limit Switch	Y16	Main Arm Advance Valve
X17	X1 Terminal Limit Switch	Y17	Reserved 1
X20	X1 Original	Y20	Gripper 4 Valve
X21	Gripper 4 Confirm Switch	Y21	Alarm
X22	Y1 Terminal Limit Switch	Y22	Reserved 2
X23	Horizontal 2 Limit Switch	Y23	Subsidiary Cylinder
X24	Axis Z Mold Free Safety Area	Y24	Horizontal 2 Valve
X25	Axis Z Original	Y25	Reserved Output
X26	Y2 Starting Limit Switch	Y26	Reserved Output 5
X27	Air Pressure Inspection	Y27	NC
X30	Vice Gripper	Y30	Vice Advance Valve
X31	Axis X2 Original	Y31	Reserved 3
X32	Axis Y2 Upward Safety	Y32	Reserved 4
X33	Axis Y2 Starting Limit Switch	Y33	Vice Descending Valve
X34	Gripper 3 Confirm Switch	Y34	Gripper 3 Valve
X35	Axis Y1 Upward Safety	Y35	Sucker 3 Valve
X36	Sucker 4 Confirm Switch	Y36	Sucker 4 Valve
X37	Vertical 2 Limit Switch	Y37	Conveyor
X40	Axis Y1 Original	Y40	Reserved Input
X41	Axis Z Starting Limit Switch	Y41	Reserved Input
X42	Axis Z Terminal Limit Switch	Y42	Reserved Input
X43	Reserved Input 5	Y43	Reserved Input
X44	Reserved Input 6	Y44	Reserved Input
X45	Reserved Input 7	Y45	Vice Gripper
X46	Reserved Input 8	Y46	Vertical 2 Valve
X47	Reserved Input 9	Y47	Reserved Input

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Date

Review

郑猛

Drawing No.

Power-SW6-0014

Name

IO Definition