

Definition - Input 1

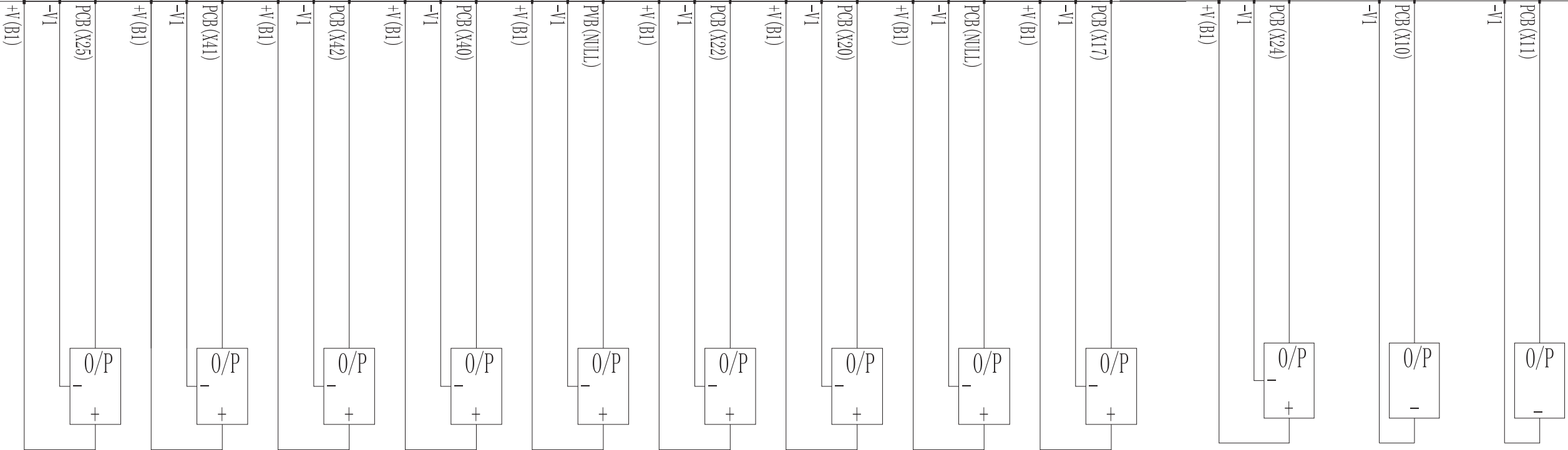
+V(B1) Input DC24V(24+)
 -V1 Input DC24V(24-)

Axis Z - Traverse Stroke

Axis Y - Vertical

Axis X - Cross Stroke

Posture & Outside Mold Area IO



Axis Z - Original Signal (N.0) Axis Z Traverse In Limited Signal (N.C) Axis Z Traverse Out Limited Signal (N.C) Axis Y Original Signal (N.0) Axis Y Up Limited Signal (N.C) Axis Y Down Limited Signal (N.C) Axis X Original Signal (N.0) Axis X Backward Limited Signal (N.C) Axis X Forward Limited Signal (N.C) Axis Z Outside Mold Area Signal (N.0) Horizontal Limited Signal (N.0) Vertical Limited Signal (N.0)

DOG RLS FLS DOG RLS FLS DOG RLS FLS Axis Z Outside Mold Area Signal (N.0) Horizontal Limited Signal (N.0) Vertical Limited Signal (N.0)

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